

Mild and Efficient Flavin-Catalyzed H₂O₂ Oxidation of Tertiary Amines to Amine N-Oxides

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A mild and highly effective H₂O₂ oxidation of tertiary amines has been developed by the use of flavin catalysis. Eight aliphatic amines were oxidized to their corresponding N-oxides in fast and selective reactions. For all substrates a considerable rate enhancement was observed compared to the noncatalyzed reactions. The product N-oxides were isolated in good yields using this mild oxidation system based on the environmentally attractive oxidant H₂O₂. As the catalyst, an N¹,N⁵-dialkylated flavin was used as an analogue of the biologically important flavin redox cofactor. The catalytic cycle proposed for the flavin catalysis accounts for the observation that, in addition to the hydrogen peroxide oxidant, molecular oxygen is required for the initiation of the process.

Introduction

Oxidation reactions with environmentally acceptable oxidants such as molecular oxygen^{1–19} and hydrogen peroxide^{1,7,8,15,20–37} have been intensively studied during

recent years. These oxidants are highly attractive since they are cheap and produce no toxic waste products in contrast to many commonly employed inorganic electron-accepting agents. Aqueous hydrogen peroxide is easy to handle and has a high percentage of available oxygen compared to most other oxidizing compounds except dioxygen.

Although hydrogen peroxide has a high oxidation potential (1.76 V), there is generally a high activation barrier for its reaction with organic substrates.³⁸ As a consequence, a number of catalytic procedures for H₂O₂ oxidation have been developed in which the activation barrier is significantly lowered. Examples of catalytic reactions are transition metal-catalyzed^{22–27} and polyoxometalate-catalyzed^{15,30–34} oxidations of different organic substrates by H₂O₂. Only to a limited extent have bio- or biomimetic catalysts been employed in such processes.^{7,20,28,29,35–37}

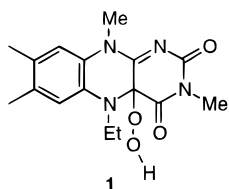
Amine N-oxides are widely employed oxidants which can be prepared by H₂O₂ oxidation of tertiary amines in a slow reaction.^{39,40} Recently, catalytic H₂O₂ oxidations

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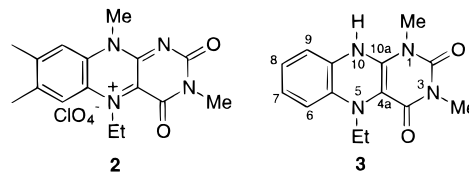
of aromatic *N*-heterocyclic compounds to their corresponding *N*-oxides employing a biomimetic manganese porphyrin²⁸ or methyltrioxorhenium(VII)^{41,42} as catalyst were reported. Other oxidants employed in the oxidation of tertiary amines include peracids,⁴³ magnesium monoporphthalate,⁴⁴ 2-sulfonyloxaziridines,⁴⁵ α -azohydroperoxides⁴⁶ and dioxiranes.⁴⁷ Amine *N*-oxides are used as stoichiometric oxidants, for example in osmium-catalyzed dihydroxylation of olefins,^{40,48,49} in ruthenium-catalyzed oxidation of alcohols^{50,51} and in a mild procedure for conversion of halides to aldehydes.^{52–54}

In connection with a project on the development of new O₂ or H₂O₂ oxidations of organic substrates,^{4,5,55–57} one objective was to use an amine *N*-oxide as an in situ generated oxidant. We therefore needed to develop a mild and efficient oxidation of tertiary amines, preferentially by the use of an environmentally friendly oxidant such as hydrogen peroxide. Obviously, a direct oxidation of the amine by H₂O₂ is too slow, and a catalytic *N*-oxidation was therefore called for. Although a fast oxidation of tertiary amines to amine *N*-oxides by the stoichiometric flavin hydroperoxide **1** has been de-



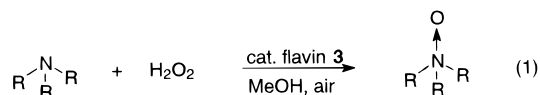
scribed,^{58,59} no catalytic reaction employing a flavin as a catalyst has been realized. In fact, only a few examples of flavin-catalyzed H₂O₂ oxidations of organic substrates are known.^{35–37,60} In one of these reactions secondary amines were oxidized to imine oxides, however at a moderate rate and with less than 10 turnovers.³⁷

The few previously described catalytic flavin systems for oxidation of organic substrates employ a perchlorate salt of an isoalloxazine (e.g. **2**) as a model of the



biologically important flavin redox cofactor.^{35–37} These cationic isoalloxazines are known to give an intermediate flavin hydroperoxide like **1**, an active oxygen donor, upon reaction with hydrogen peroxide.⁶¹

Interestingly, N¹,N⁵-dialkylated 5,10-dihydroalloxazines such as **3** are suggested to give a hydroperoxide similar to **1** upon reaction with molecular oxygen.⁶² We considered these alloxazine derivatives a highly attractive group to study as models for flavins in catalytic oxidations. In this paper we report on the first, to the best of our knowledge, efficient catalysis by an N¹,N⁵-dialkyl blocked flavin analogue **3** applied on the oxidation of tertiary amines by H₂O₂. Turnover numbers up to 182 were obtained with this flavin analogue as a biomimetic catalyst (eq 1).



Results and Discussion

Synthesis of the Flavin Catalyst 3. The catalyst **3** was synthesized in a four-step procedure according to Scheme 1. The tricyclic alloxazine skeleton was built up via oxidation of barbituric acid, followed by condensation between the alloxan (**4**) thus formed and *o*-phenylenediamine. After methylation of the two sp³-nitrogens in **5**, the desired 5,10-dihydroalloxazine **3** was obtained by a one-pot 1,4-hydrogenation/reductive alkylation procedure.⁶² A hard electrophile like acetaldehyde preferentially adds to the N⁵-carbon in a reductive alkylation of the 5,10-dihydroalloxazine, as has been described by Hemmerich et al previously.⁶³ Reduction by sodium dithionite, a widely employed method for the reduction of isoalloxazines,⁶⁴ was tried in the presence of sodium cyanoborohydride⁶⁵ but resulted in an overreduced product. The catalyst **3** is like most models of dihydroflavins very sensitive toward molecular oxygen.^{62,64} Consequently, it was found to be crucial to carry out the workup under a strictly inert atmosphere for a successful preparation. The flavin analogue **3** was obtained as a yellow solid, which was characterized by spectroscopic means. In contrast, workup in air resulted in a brown powder with different spectroscopic properties.

Flavin-Catalyzed H₂O₂ Oxidation of Tertiary Amines. Reaction of *N*-methylmorpholine (**7**) with H₂O₂ in the presence of air and 2.5 mol % of the flavin **3** resulted in a rapid conversion of the amine to its corresponding *N*-oxide **8**. After about 1 h, more than 80% conversion had been obtained (Table 1, entry 1). Several

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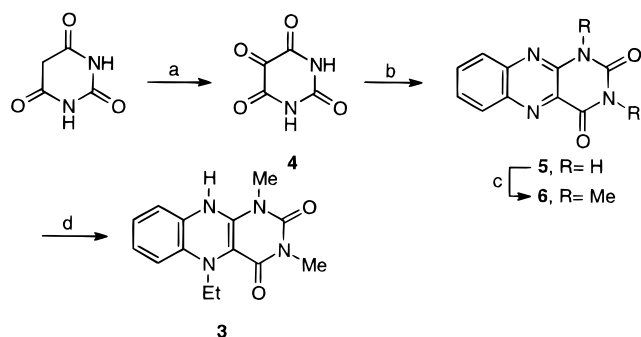
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Scheme 1. Synthesis of the Flavin Catalyst **3**^a

^a(a) CrO₃, HOAc/H₂O; (b) *o*-phenylenediamine, H₃BO₃, HOAc; (c) MeI, K₂CO₃, DMF; (d) H₂, Pd/C, CH₃COH, HCl, EtOH/H₂O.

Table 1. Oxidation of Tertiary Amines Employing the Flavin-Hydrogen Peroxide System as Oxidant^a

entry	amine	time (>85% conv.)	product	rate enhancement cat. : non-cat. ^b
1		1 h ^c		61:1 (6344:1) ^d
2		27 min		49:1 (5096:1) ^d
3		25 min		51:1 (5304:1) ^d
4		50 min		83:1 (8632:1) ^d
5		31 min		67:1 (6968:1) ^d
6		32 min		27:1 (2808:1) ^d
7		55 min		39:1 (4056:1) ^d
8 ^c	NEt ₃ 21	54 min		27:1 (2507:1) ^d

^a The reactions were performed using 2.5 mol % flavin in MeOH-*d*₄ as described in the Experimental Section. ^b Calculated by division of the initial rates for catalyzed and noncatalyzed reactions, respectively. ^c 80% conversion. ^d Estimated ratio of the reactivities of catalytic flavin hydroperoxide and H₂O₂ (see text). ^e 2.8 mol % flavin was used.

other amines having different kinds of R groups attached to the tertiary nitrogen atom were also oxidized in fast reactions by the catalytic flavin-hydrogen peroxide system (Table 1). Interestingly, although H₂O₂ is thought to be the active oxidant (vide infra), molecular oxygen (air) was necessary for generation of an active catalyst.⁶⁶ The product amine *N*-oxides are in many cases synthetically useful compounds or important intermediates for further transformations.^{67,68} *N*-Methylmorpholine *N*-

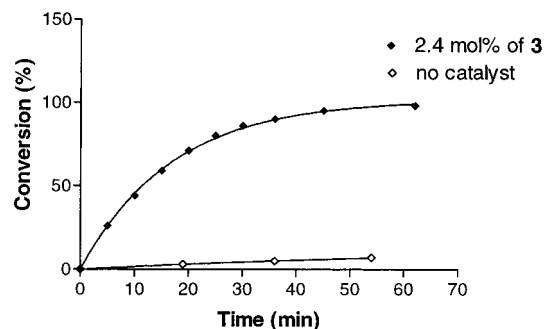


Figure 1. Rate of conversion for catalyzed and noncatalyzed H₂O₂ oxidation of *N,N*-dimethyldodecylamine (**9**) to its corresponding *N*-oxide.

oxide (**8**) is a commonly employed oxidant for the reoxidation of transition metals such as osmium and ruthenium (vide supra). Larger *N*-oxides such as **10** are often prepared by H₂O₂ oxidation on an industrial scale as they are useful surfactants.⁶⁸ However, these large-scale direct oxidations by hydrogen peroxide may require elevated temperatures and also prolonged reaction times. These disadvantages could possibly be overcome by the use of a catalytic system such as the one described here. *N,N*-Dimethylamine *N*-oxides, e.g. **14**, are important intermediates in the synthetically useful preparation of olefins via the well-known Cope elimination.^{39,69} Interestingly, the catalytic oxidation of amine **13** occurs with a rate comparable to most other substrates (Table 1). The noncatalyzed reaction was found to be particularly slow and required 2 days for completion, which has also been observed by Cope.³⁹ In the Meisenheimer rearrangement, allylic or benzylic amine *N*-oxides serve as substrates in a transformation into *O*-alkylated *N,N*-disubstituted hydroxylamines.⁷⁰ The *N*-oxide **16** would be a suitable substrate for this reaction.

Heteroaromatic compounds are normally not oxidized by hydrogen peroxide⁶⁷ but require stronger oxidants such as peracids. The flavin hydroperoxide **1** is described to be between H₂O₂ and mCPBA in reactivity as oxygen donor.⁷¹ An interesting substrate to try to oxidize with the catalytic system employing a flavin analogue would therefore be pyridine. However, attempted oxidation of pyridine with our system failed, and apparently the oxidizing power of the intermediate hydroperoxide is too low for this heteroaromatic substrate.

To estimate the rate enhancement for the catalytic reaction, the noncatalyzed oxidation of tertiary amines with hydrogen peroxide was studied in control experiments. For most substrates less than 20% conversion had been obtained after 2–7 h reaction time. This is to be compared with more than 85% conversion within 1 h for all reactions performed in the presence of the flavin catalyst (Table 1). In Figure 1, the conversion versus reaction time is plotted for catalyzed and noncatalyzed oxidation of amine **9** as an example of the observed difference in rate. For all aliphatic amines studied, a

(66) When the reaction was performed under argon, the solubility of the catalyst was low, and no conversion could be seen. However, upon inlet of molecular oxygen the catalyst immediately dissolved, and a rapid oxidation of the amine was observed.

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substantial rate enhancement was obtained in the presence of catalyst **3** (Table 1).

In the experiments reported in Table 1 an excess of hydrogen peroxide (2.6 equiv) was employed to get a better accuracy in the determination of the initial rate of the noncatalyzed reactions, which are known to be slow.^{39,40} The rate of the noncatalyzed reaction is proportional to the H₂O₂ concentration. The flavin-catalyzed reaction, on the other hand, is not dependent on the H₂O₂ concentration (except at very low concentrations), which is consistent with a mechanism involving the catalyst in the rate-limiting step of the catalytic cycle (vide infra).⁷² Therefore, the rate enhancement factors in Table 1 should roughly be 2.6 times larger when 1 equiv of H₂O₂ is used. To demonstrate this point we have run one experiment with 0.5 equiv of H₂O₂. *The rate enhancement for oxidation of amine 13 could thus be increased from 83 (Table 1, entry 4) to as much as 355 simply by the use of a lower peroxide concentration.*⁷³ The possibility of using low concentrations of the oxidant (e.g. via slow addition) makes our mild oxidation system highly attractive for oxidation of tertiary amines in the presence of other functionalities that may be sensitive to hydrogen peroxide.

To get an even better insight into how good catalyst the flavin is, the ratio of the reactivity of flavin hydroperoxide compared to hydrogen peroxide can be calculated. A rate enhancement of 61 (Table 1, entry 1) can be corrected for the fact that only 2.5 mol % flavin was used by division of 61 with 0.025 giving 2440. However, as an excess of H₂O₂ was used (2.6 equiv), the number 2440 should be multiplied by 2.6 to get an appropriate comparison of the reactivities of the two hydroperoxides. Thus, under the reaction conditions used in this study the flavin hydroperoxide is more than 6000 times more reactive than H₂O₂ toward amine **7**. In these calculations it has been assumed that there is a fast oxidation of flavin to its corresponding hydroperoxide, which is reasonable under conditions using a large excess of H₂O₂ compared to flavin. However, Murahashi has described formation of a cationic flavin complex as the rate-determining step in a catalytic cycle for a flavin such as **2**.⁷² If this would be valid also for flavin **3** under the reaction conditions described here the calculated ratios between the reactivities of the two different hydroperoxides should be even higher than those reported in Table 1.⁷⁴

The stability of a catalyst is of importance for the development of a good catalytic system. This feature was tested by addition of the substrate in several portions to the reaction mixture. The catalyst was found to be active even after a complete consumption of substrate, corresponding to 42 turnover numbers (TON) for the flavin catalyst. During the second addition a somewhat slower oxidation was observed (Figure 2) but the rate was still significantly higher than for the noncatalyzed reaction.

The amine *N*-oxides were also synthesized on a preparative scale by employing this efficient flavin catalytic

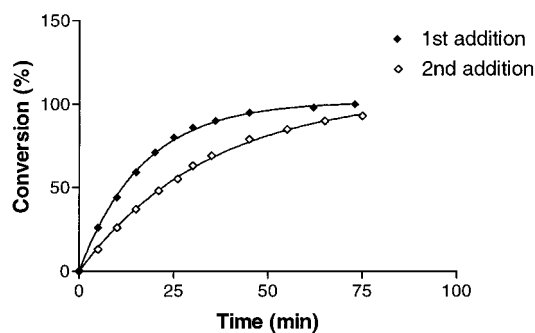


Figure 2. Rate of the reaction when *N,N*-dimethyldodecylamine (**9**) as substrate is added in several portions.

system. Up to 85% isolated yield and turnover numbers of 73–85 on the flavin could easily be achieved (Table 2). By addition of hydrogen peroxide in portions to a reaction employing only 0.4 mol % catalyst, the TON could be raised to 182 (Table 2, entry 5). This, but also the TON of 73–85 (Table 2, entries 1–4), is much higher than what has generally been observed in the previously described catalytic flavin systems, where less than 20 TON have been reported for the majority of substrates.^{35–37,75}

Suggested Catalytic Cycle For the Flavin Analogue 3. In the catalytic oxidations of amines the 5,10-dihydroalloxazine **3** most likely acts as a precursor of the active catalyst (Scheme 2). By reaction with molecular oxygen (step i) an intermediate flavin hydroperoxide **23** is formed.^{62,76} Most likely the presence of an *N*-ethyl substituent in the 5-position of **23** is of importance for the success of the catalytic reaction. Earlier studies have shown that in the absence of an alkyl group in the corresponding position in N¹⁰-alkylated flavins, a facile elimination of H₂O₂ occurs.⁷¹ Moreover, previously described catalytic systems where this substituent is lacking have turned out to be inactive.^{36,37}

The flavin hydroperoxide **23** would be able to transfer its electrophilic oxygen to an amine, in close analogy with what has been described by Bruce et al for the stoichiometric oxidation of tertiary amines by hydroperoxide **1** (steps ii and iii).^{58,59} Elimination of a hydroxide ion from **24** would give the cationic alloxazine **25** (step iv), which on reaction with hydrogen peroxide can regenerate the hydroperoxide **23**.^{37,61,77} In contrast to systems employing isoalloxazines (e.g. **2**) as flavin models, most likely there is no stable 4a-hydroxy intermediate **24** formed with this alloxazine system (Scheme 2).^{62,63} In the present study of flavin-catalyzed amine oxidations both molecular oxygen and hydrogen peroxide have been shown to be essential for an oxidation to occur. This observation is explained by the catalytic cycle proposed (Scheme 2).

Conclusion

Flavins are important cofactors in many biologically important redox reactions. Their redox chemistry can be taken advantage of in synthetic organic chemistry, as have been exemplified by the mild and highly efficient

(72) Murahashi et al. describe the formation of a cationic flavin complex as the rate-determining step in a detailed mechanistic study for the flavin-catalyzed oxidation of methyl phenyl sulfide. See ref 37.

(73) The reactions were performed using the same conditions as described for the kinetic study in the Experimental Section, except for the use of a lower amount of H₂O₂ (14 μ L, 0.12 mmol). A larger volume of MeOH-*d*₄ (0.66 mL) was used to give the same total volume.

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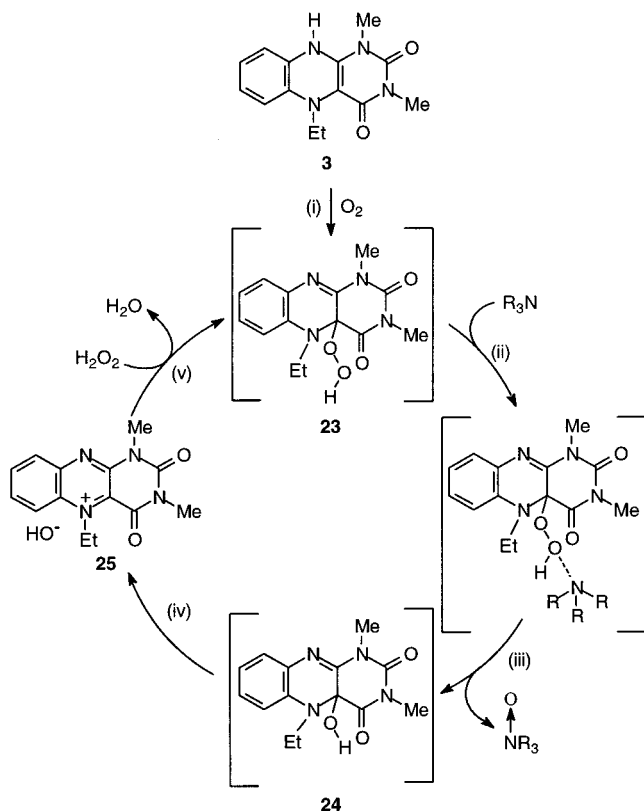
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Table 2. Preparation of Amine *N*-Oxides from Tertiary Amines

entry	substrate	mol % of catal	reacn time (h)	yield (%) ^a	TON ^b
1	<i>N</i> -methylmorpholine (7)	1	8 h	75	75
2	<i>N,N</i> -dimethyldodecylamine (9)	1	2 h	85	85
3	<i>N,N</i> -dimethyl(cyclohexylmethyl)amine (13)	1	8 h	73	73
4	<i>N,N</i> -dimethylbenzylamine (15)	1	2 h	82	82
5 ^c	<i>N,N</i> -dimethyldodecylamine (9)	0.4	4 h	73	182

^a Isolated yields after purification. ^b A minor pathway for formation of amine *N*-oxide via a direct oxidation by H₂O₂ cannot be completely ruled out. ^c H₂O₂ (3.3 mmol) was added in three portions with 40 min intervals to a solution of substrate (3 mmol) and flavin **3** (3.2 mg) in 7.7 mL of MeOH, and the mixture was stirred for another 2 h 40 min.

Scheme 2. The catalytic cycle for flavin mediated oxidations of amines.

H₂O₂ oxidation of tertiary amines described in this paper. The present study represents the first example where an N¹,N⁵-dialkyl blocked flavin is used in catalysis. The flavin catalyst has been shown to have good efficiency, as reflected by the high TON obtained when only 0.4 mol % catalyst was used. Moreover, this is the first catalytic system where a fully reduced alloxazine acts as a precursor of the active flavin catalyst, which is easily generated in the presence of molecular oxygen (air). In the oxidation of a number of tertiary amines a considerable rate enhancement was observed compared to the noncatalyzed reactions. The product amine *N*-oxides have been isolated in good yields using 0.4–1 mol % flavin catalyst under these mild conditions.

Further studies are in progress on the application of the flavin-based *N*-oxidation system on different catalytic systems where an in situ generation of an amine *N*-oxide would be desirable.

Experimental Section

General Procedures. ¹H and ¹³C NMR spectra were recorded at 400 and 100.6 MHz or 300 and 75.4 MHz, respectively. Chemical shifts (δ) are reported in ppm, using residual solvent or Me₄Si as internal standard. Most reagents

were purchased from Lancaster except for *N*-methylmorpholine (7) (Fluka), dodecyl bromide (Fluka), *N,N*-dimethyl(cyclohexylmethyl)amine (13) (Aldrich) and dimethylamine (40% aqueous solution, Merck). MeOH-*d*₄ was from Dr. Glaser, AG Basel. Merckoquant peroxide test strips were bought from Merck. Alloxan monohydrate (4) was prepared by oxidation of barbituric acid.⁷⁸ *N,N*-Dimethyldodecylamine (9), *N,N*-dimethyl-2-octylamine (11), *N,N*-dimethylbenzylamine (15), and *N,N*-dimethylcycloheptylamine (17) were prepared by reacting the corresponding bromides with *N,N*-dimethylamine (see Supporting Information for details). DMF was dried over CaH₂ and distilled at reduced pressure before use. Acetaldehyde was distilled over catalytic amounts of *p*-toluenesulfonic acid. Other commercial chemicals were used as received without further purification. The amine *N*-oxides were purified by chromatography on basic aluminum oxide (Aldrich, 150 mesh), while other compounds were purified on silica gel (Merck silica gel 60, 230–400 mesh). Progress of the amine oxidation reactions was followed by TLC on Merck aluminum oxide 60 F₂₅₄ plates (neutral) or Merck silica gel 60 F₂₅₄ plates. For hydrogenation reactions a Parr pressure reaction apparatus was used.

Alloxazine (5). *o*-Phenylenediamine (6.75 g, 62 mmol) was dissolved in HOAc (100 mL). To this solution was added a mixture of 4 (10.0 g, 62 mmol) and H₃BO₃ (4.25 g, 69 mmol) in hot HOAc (400 mL). The reaction mixture was stirred for 75 min at room temperature. The precipitate formed during the reaction was filtered off and washed with HOAc and then with ether. Drying gave 5 as a green solid (9.34 g, 70%). The ¹H and ¹³C NMR spectra of the product were identical to those of commercial 5.

1,3-Dimethylalloxazine (6). Alloxazine (5) (3.99 g, 18.6 mmol) and K₂CO₃ (13.35 g, 96.6 mmol) were added to dry DMF (150 mL) (all of the 5 did not dissolve). The atmosphere was changed to N₂, and MeI (2.7 mL, 43.4 mmol) was added. The reaction mixture was stirred at room temperature for 2 h. The solvent was removed at reduced pressure, and the remaining solid was dissolved in CH₂Cl₂ and H₂O. The phases were separated, and the aqueous phase was extracted with 7 × CH₂-Cl₂. The combined organic phases were washed with saturated aqueous NaCl and dried over MgSO₄. Evaporation of the solvent gave 6 as a yellow powder. Purification of the crude product by column chromatography (95:5 CH₂Cl₂/EtOAc) gave 6 as a yellow powder (3.99 g, 88%). NMR data were in accordance with those previously reported in the literature.^{79,80}

1,3-Dimethyl-5-ethyl-5,10-dihydroalloxazine (3).⁶² Compound 6 (200 mg, 0.83 mmol) and Pd/C (10%, 81 mg, "preactivated" under reduced pressure for 30 min) were suspended in degassed EtOH (17 mL) and H₂O (16 mL) under Ar bubbling. Concentrated HCl (1.4 mL) and freshly distilled acetaldehyde (1.4 mL, 25 mmol) were added to the mixture. The mixture was hydrogenated at room temperature and 1.1 atm pressure for 26 h. The workup was done under inert atmosphere using conventional Schlenk techniques. The mixture was filtrated through Celite giving a yellow solution. The pH was adjusted to 7–8 by addition of concentrated NH₃ (5

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mL). At this pH the product seemed to be extremely air sensitive. As soon as the color of the mixture started to change from yellow to orange-brown, small amounts of aqueous $\text{Na}_2\text{S}_2\text{O}_4$ were added which gave the yellow color back again. Most of the solvents were evaporated. The solution was cooled in ice-water bath, and the solid was collected by filtration. The solid was suspended in degassed H_2O (1.4 mL) containing small amounts of dissolved $\text{Na}_2\text{S}_2\text{O}_4$ and stirred for 20 min. Filtration gave a yellow powder, which was washed several times with degassed H_2O . The solid was dried overnight at reduced pressure to give **3** as a yellow powder (166 mg, 74%). When **3** was stored at -30°C under argon, its catalytic activity remained for several months. Since **3** is very sensitive toward molecular oxygen, the NMR sample was prepared in CDCl_3 having a layer of aqueous (D_2O) $\text{Na}_2\text{S}_2\text{O}_4$ on top. The sample was prepared under argon. ^1H NMR (CDCl_3 , 300 MHz): δ 6.86 (m, 2H), 6.78 (dt, 1H, $J = 2.0, 7.4$ Hz), 6.60 (dd, 1H, $J = 1.2, 7.7$ Hz), 4.8 (br s, 1H), 3.47 (s, 3H), 3.44 (q, 2H, $J = 7.1$ Hz), 3.34 (s, 3H), 1.13 (t, 3H, $J = 7.0$ Hz). ^{13}C NMR (CDCl_3 , 75.4 MHz): δ 158.0, 150.3, 146.3, 136.2, 134.9, 125.0, 123.5, 122.5, 114.7, 99.6, 50.6, 28.7, 28.3, 11.4.⁸¹

General Procedure for the Kinetic Study. The conversion rates for reactions performed with flavin catalysis and for those run in the absence of the catalyst were determined by integration of the corresponding ^1H signals in amine and the product amine *N*-oxide. For most compounds the CHNMe signals were integrated; however, in a few cases the CHNMe or CH_2NMe signals were integrated due to better separation from other peaks. The rate enhancement was calculated by division of the rate at low conversion (10%) for the catalyzed and noncatalyzed reactions, respectively.

A. With Flavin Catalyst. *N*-Methylmorpholine *N*-Oxide (8**).** Flavin **3** (1.7 mg, 0.006 mmol) was added to a solution of *N*-methylmorpholine (27 μL , 0.25 mmol) in $\text{MeOH-}d_4$ (0.6 mL) in an NMR tube. To this mixture H_2O_2 (75 μL of a 27% aqueous solution, 0.655 mmol) was added, and the time measurement was started. After a few minutes almost all **3** had dissolved to give a clear and yellow solution. During the course of the reaction small amounts of a white precipitate were formed. The reaction was monitored by ^1H NMR (5 min intervals for the first 35 min, thereafter with 10 min intervals until the reaction time was 65 min (80% conversion)). The sample was manually shaken between the NMR measurements. The ^1H and ^{13}C NMR spectra of the product were identical to those of commercial **8**.

Oxidation of Other Tertiary Amines. The reactions were followed by ^1H NMR for 35–65 min (5 min intervals for the first 35 min, thereafter with 10 min intervals until >85% conversion). The NMR spectra of the products were compared to literature data (*N,N*-dimethyldodecylamine *N*-oxide (**10**)),⁸²

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N,N-dimethylbenzylamine *N*-oxide (**16**),⁸³ *N*-methylpiperidine *N*-oxide (**20**),^{84,85} and triethylamine *N*-oxide (**22**)⁸⁶ or to authentic samples prepared by H_2O_2 oxidation of the amines according to literature procedures (*N,N*-dimethyl-2-octylamine *N*-oxide (**12**),⁸⁷ *N,N*-dimethyl(cyclohexylmethyl)amine *N*-oxide (**14**),³⁹ and *N,N*-dimethylcycloheptylamine *N*-oxide (**18**)⁸⁸).

B. Without Flavin Catalyst. *N*-Methylmorpholine *N*-Oxide (8**).** To a solution of *N*-methylmorpholine (27 μL , 0.25 mmol) in $\text{MeOH-}d_4$ (0.6 mL) in an NMR tube was added H_2O_2 (75 μL of a 27% aqueous solution, 0.655 mmol). The time measurement was started, and the reaction was followed by ^1H NMR for 10 h (28% conversion). The ^1H and ^{13}C NMR spectra of the product were identical to those of commercial **8**.

Oxidation of Other Tertiary Amines. The reactions were followed for 7–12 h. The products were characterized as described above.

General Procedure for Preparation of Amine *N*-Oxides. *N,N*-Dimethyldodecylamine *N*-Oxide (10**).** Amine **9** (214 mg, 1.0 mmol) was stirred in MeOH (2.5 mL). To this mixture the flavin catalyst **3** (3.1 mg, 0.011 mmol, 1.1 mol %) and H_2O_2 (125 μL of a 27% aqueous solution, 1.1 mmol) were added. After 2 h of stirring at room temperature, excess H_2O_2 was destroyed by addition of solid MnO_2 (93 mg). Filtration through Celite, followed by evaporation of the solvents under reduced pressure, gave the crude product, which was purified on basic Al_2O_3 (gradient 100% CH_2Cl_2 to 95:5 $\text{CH}_2\text{Cl}_2/\text{MeOH}$). Immediate evaporation of the solvents afforded 195 mg (85%) of **10** as a white solid. The NMR spectra of the product were in accordance with literature data.⁸²

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Supporting Information Available: ^1H and ^{13}C NMR spectra of flavin **3**, experimental procedure for the preparation of amines **9**, **11**, **15**, and **17**, spectral data for amine *N*-oxides **12**, **14**, and **18**, and experimental details for amine oxidations as described in the kinetic study (8 pages). This material is contained in libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any masthead page for ordering information.

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